

COMPARISON OF MEASUREMENTS

Inch	M/M	B. & S. Gauge	Stubbs Steel Wire	Drill No.	Inch	M/M	B. & S. Gauge	Stubbs Steel Wire	Drill No.	Inch	M/M	B. & S. Gauge	Stubbs Steel Wire	Drill No.
.0130	0.330	—	80	—	.0630	1.600	—	52	—	.1440	3.662	—	—	27
.0135	0.343	—	—	80	.0635	1.613	—	—	52	.1443	3.670	7	—	—
.0140	0.356	—	79	—	.0641	1.629	14	—	—	.1460	3.712	—	28	—
.0142	0.361	27	—	—	.0660	1.676	—	51	—	.1470	3.758	—	—	26
.0145	0.369	—	—	79	.0670	1.702	—	—	51	.1480	3.763	—	25	—
.0150	0.381	—	78	—	.0690	1.753	—	50	—	.1495	3.802	—	—	25
.0159	0.404	26	—	—	.0700	1.778	—	—	50	.1510	3.835	—	24	—
.0160	0.406	—	77	78	.0720	1.829	13	49	—	.1520	3.861	—	—	24
.0179	0.455	25	—	—	.0730	1.854	—	—	49	.1530	3.886	—	23	—
.0180	0.457	—	76	77	.0750	1.905	—	48	—	.1540	3.912	—	—	23
.0200	0.508	—	75	76	.0760	1.930	—	—	48	.1550	3.937	—	22	—
.0201	0.511	24	—	—	.0770	1.956	—	47	—	.1510	3.988	—	21	22
.0210	0.533	—	—	75	.0785	1.934	—	—	47	.1590	4.039	—	—	21
.0220	0.559	—	74	—	.0790	2.007	—	46	—	.1610	4.085	—	20	20
.0225	0.572	—	—	74	.0808	2.052	12	—	—	.1620	4.111	6	—	—
.0226	0.574	23	—	—	.0810	2.057	—	45	46	.1640	4.162	—	19	—
.0230	0.584	—	73	—	.0820	2.083	—	—	45	.1660	4.212	—	—	19
.0240	0.610	—	72	73	.0850	2.159	—	44	—	.1680	4.263	—	18	—
.0250	0.635	—	—	72	.0860	2.184	—	—	44	.1695	4.302	—	—	18
.0253	0.643	22	—	—	.0880	2.235	—	43	—	.1720	4.371	—	17	—
.0260	0.660	—	71	71	.0890	2.261	—	—	43	.1730	4.396	—	—	17
.0270	0.685	—	70	—	.0907	2.304	11	—	—	.1750	4.447	—	16	—
.0280	0.712	—	—	70	.0920	2.337	—	42	—	.1770	4.498	—	—	16
.0285	0.724	21	—	—	.0935	2.378	—	—	42	.1780	4.523	—	15	—
.0290	0.737	—	69	—	.0950	2.413	—	41	—	.1800	4.570	—	14	15
.02925	0.743	—	—	69	.0960	2.438	—	—	41	.1819	4.618	5	—	—
.0300	0.762	—	68	—	.0970	2.464	—	40	—	.1820	4.621	—	13	14
.0310	0.787	—	67	68	.0980	2.489	—	—	40	.1850	4.697	—	12	13
.0320	0.813	20	66	67	.0990	2.515	—	39	—	.1880	4.773	—	11	—
.0330	0.838	—	65	66	.0995	2.528	—	—	39	.1890	4.799	—	—	12
.0350	0.889	—	64	65	.1010	2.565	—	38	—	.1910	4.855	—	10	11
.0359	0.912	19	—	—	.1015	2.578	—	—	38	.1935	4.919	—	—	10
.0360	0.914	—	63	64	.1019	2.588	10	—	—	.1940	4.932	—	9	—
.0370	0.940	—	62	63	.1030	2.616	—	37	—	.1960	4.982	—	—	9
.0380	0.965	—	61	62	.1040	2.642	—	—	37	.1970	5.008	—	8	—
.0390	0.990	—	60	61	.1060	2.692	—	36	—	.1990	5.059	—	7	8
.0400	1.016	—	59	60	.1065	2.705	—	—	36	.2010	5.105	—	6	7
.0403	1.024	18	—	—	.1080	2.743	—	35	—	.2040	5.182	—	5	6
.0410	1.041	—	58	59	.1100	2.794	—	34	35	.2043	5.189	4	—	—
.0420	1.067	—	57	58	.1110	2.819	—	—	34	.2055	5.220	—	—	5
.0430	1.092	—	—	57	.1120	2.845	—	33	—	.2070	5.258	—	4	—
.0450	1.143	—	56	—	.1130	2.870	—	—	33	.2090	5.309	—	—	4
.0453	1.151	17	—	—	.1144	2.906	9	—	—	.2120	5.381	—	3	—
.0465	1.181	—	—	56	.1150	2.921	—	32	—	.2130	5.406	—	—	3
.0500	1.270	—	55	—	.1160	2.946	—	—	32	.2190	5.559	—	2	—
.0508	1.290	16	—	—	.1200	3.048	—	31	31	.2210	5.615	—	—	2
.0520	1.321	—	—	55	.1270	3.226	—	30	—	.2270	5.768	—	1	—
.0550	1.397	—	54	54	.1285	3.264	8	—	30	.2280	5.793	—	—	1
.0571	1.450	15	—	—	.1340	3.404	—	29	—	.2294	5.829	3	—	—
.0580	1.473	—	53	—	.1360	3.454	—	—	29	.2576	6.543	2	—	—
.0595	1.512	—	—	53	.1390	3.531	—	28	—	.2893	7.346	1	—	—
					.1405	3.573	—	—	28					
					.1430	3.636	—	27	—					